

Primers

IC – 900 Plastic Primer

Product Description

Single-component primer to promote adhesion of paint to plastic parts. Suitable for PP, ABS, PA or PVC plastic substrates.

Technical Characteristics

Color: Transparent Shelf life: 24 months at 25°C Theoretical spreading rate: 30-60 m²/l (avg) at 1 µm

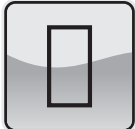




Pre-treatment

Degrease with IC-800.

Wash off residues and dry thoroughly.

Re-clean with IC-800. The use of a tack rag is recommended.

Plastic substrates except PE should be wet flat with P600-800 grade paper or dry flat with P320-400 grade paper.

	Mixing Ratio	This product is ready for use.			
	Potlife Spray Viscosity	16 to 18 seconds DIN 4 cup at 25°C 72 hours at 25°C			
	Spraryguns	HVLP gravity-feed spraygun	1.2 – 1.3 mm	1.5 – 2.0 bar	10 – 15 cm
		Compliant gravity-feed spraygun	1.3 – 1.6 mm	3.0 – 4.0 bar	15 – 20 cm
	Application	Number of spraycoats: 2 thin coats Flash-off: 5 – 10 mins Film thickness: 5 – 10 µm			
	Drying	Dust free at 25°C: 15-20 mins			
	Further Treatment	After the dust-free, apply InnoColor IC-1K/2K Primer.			

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet from our website at www.wonder-global.com or directly from your supplier.

Guangzhou Wonder Coating Technology Co.,Ltd. China, Tel. (86) 20 3677 4826, www.wonder-global.com, Issue 15 Apr 2019